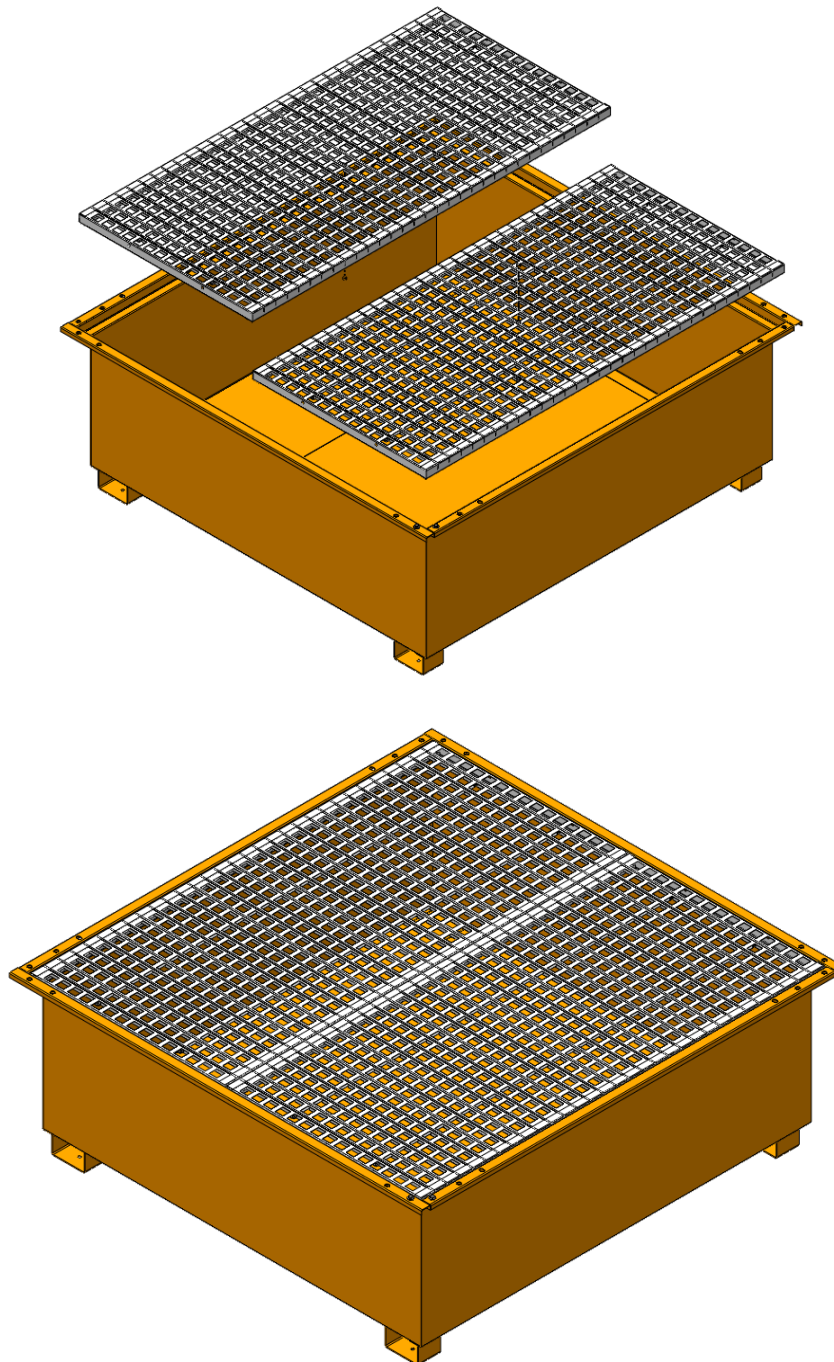


SINGLE IBC

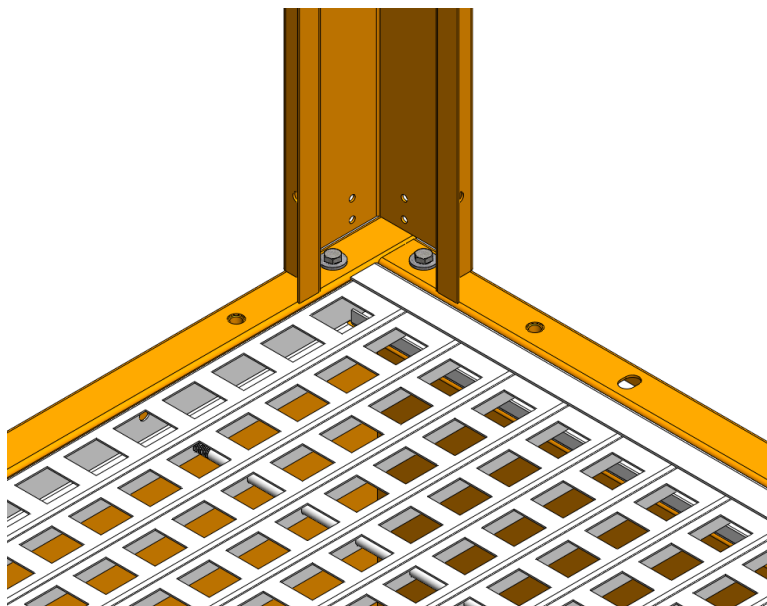
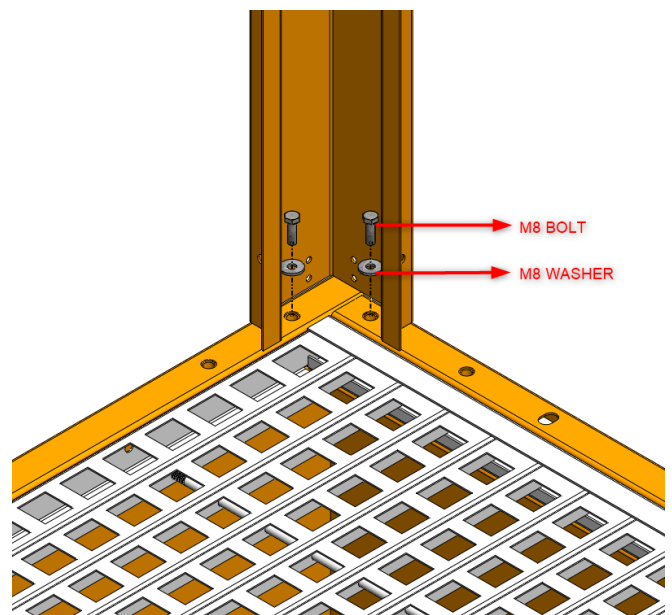
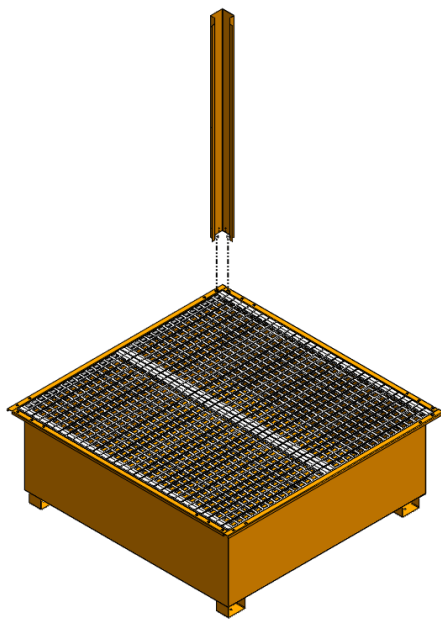
ASSEMBLY INSTRUCTIONS



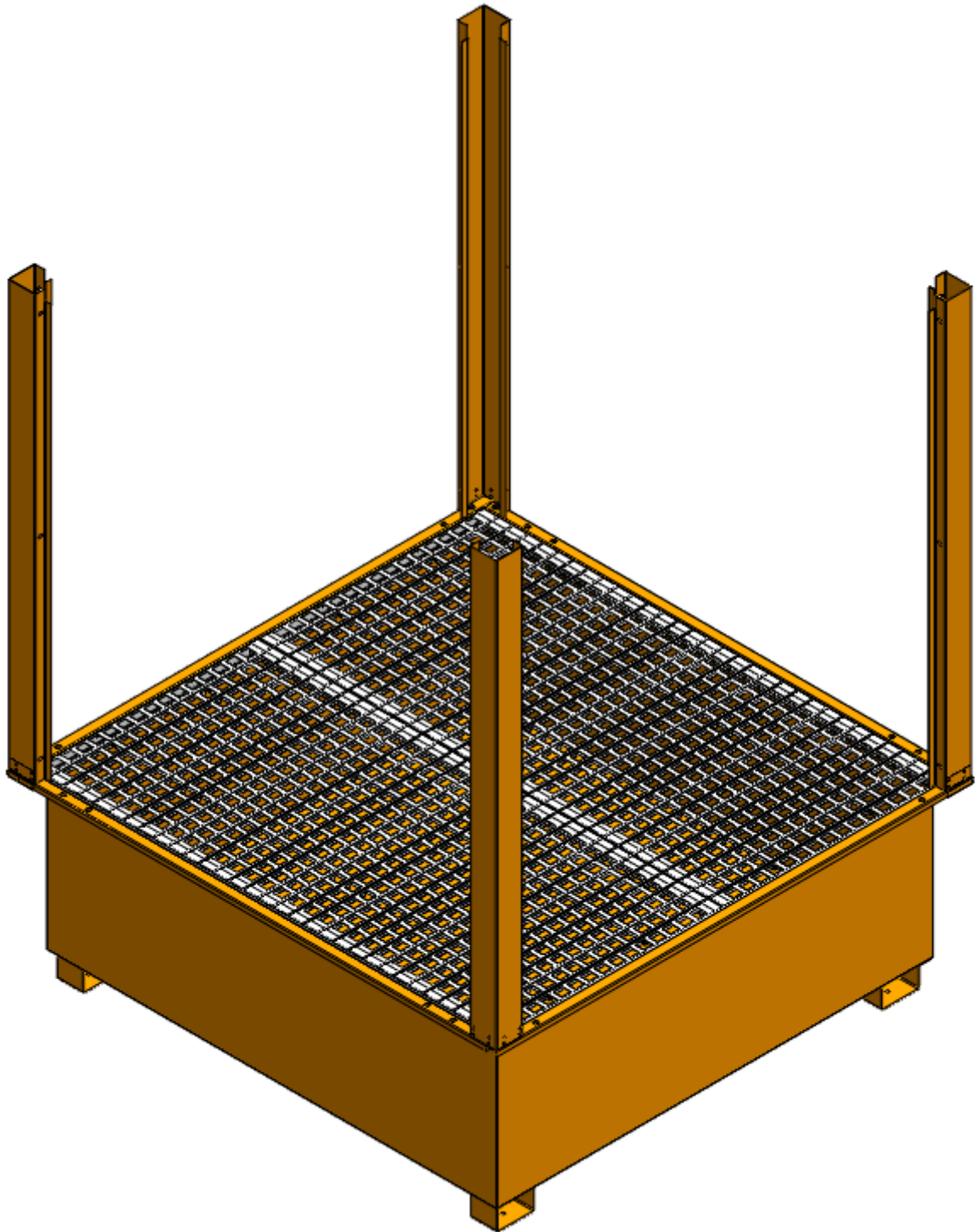
1. Place the sump on a flat surface and position the grids as shown.



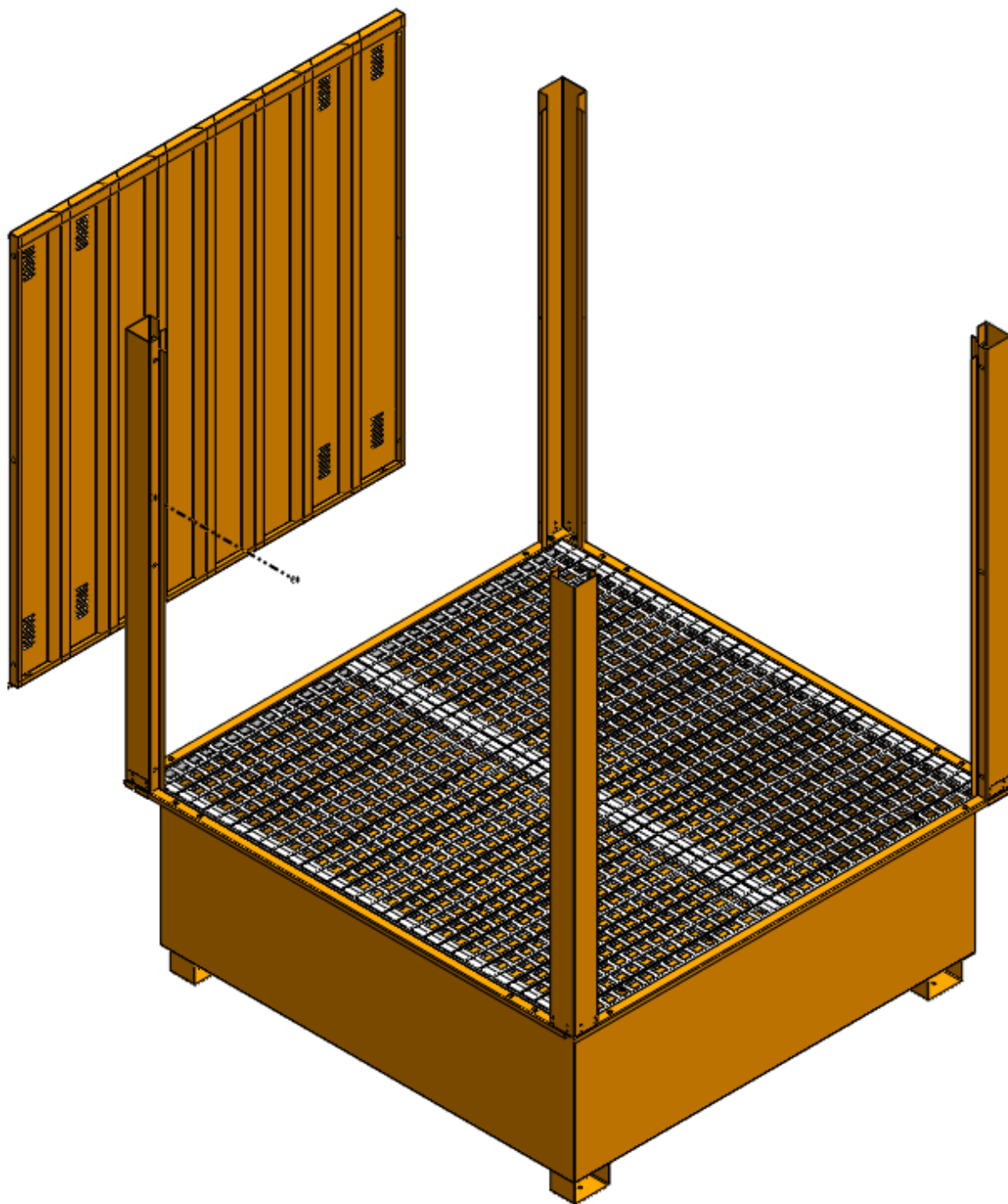
2. Position the corner profile and place the bolts onto the M8 nuts on the sump.

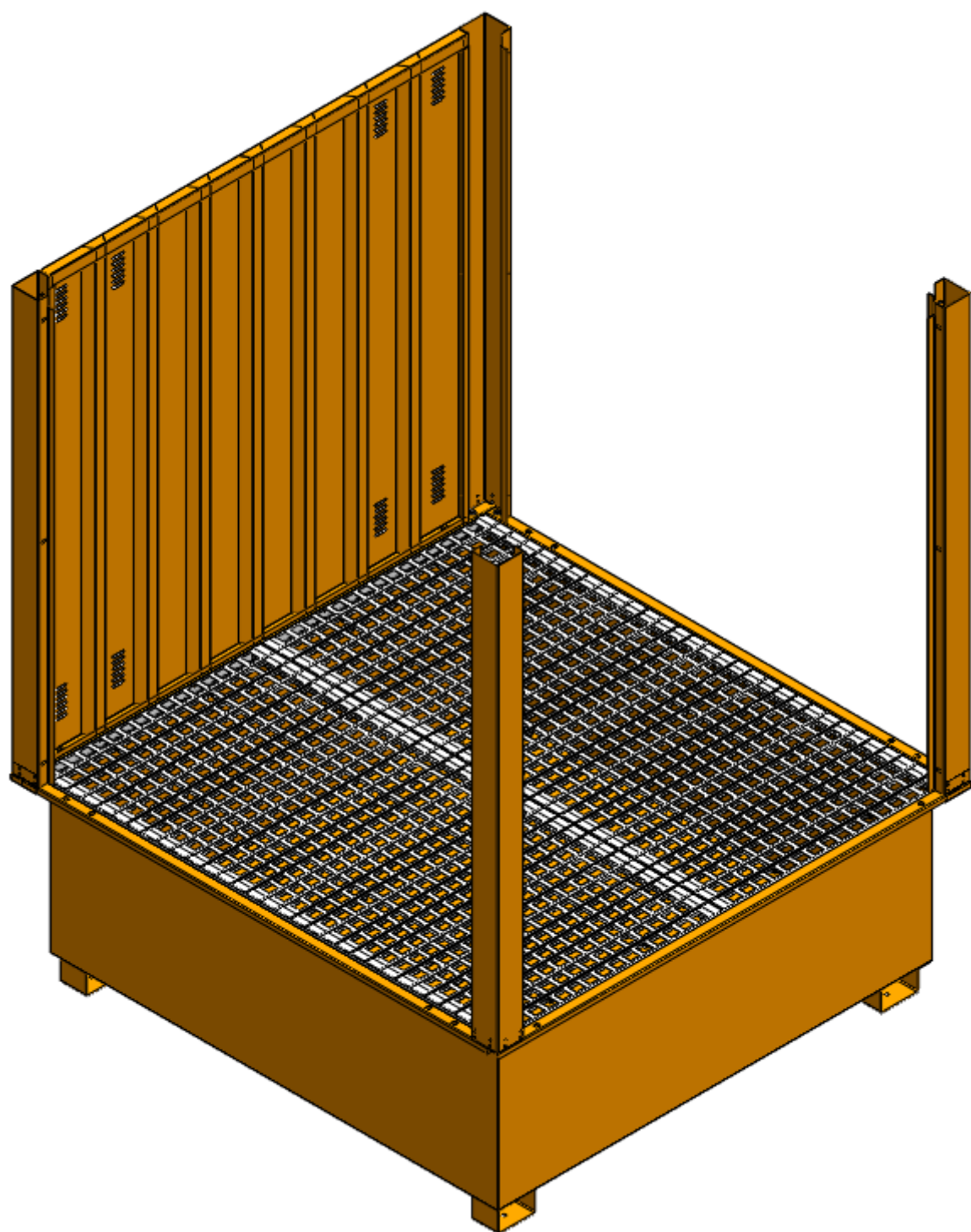


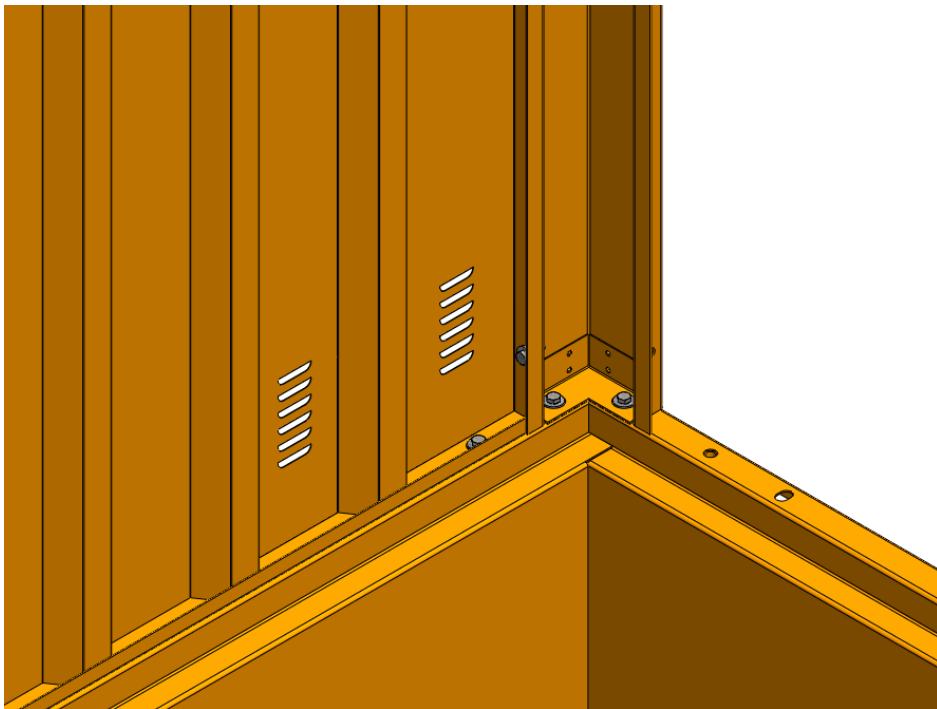
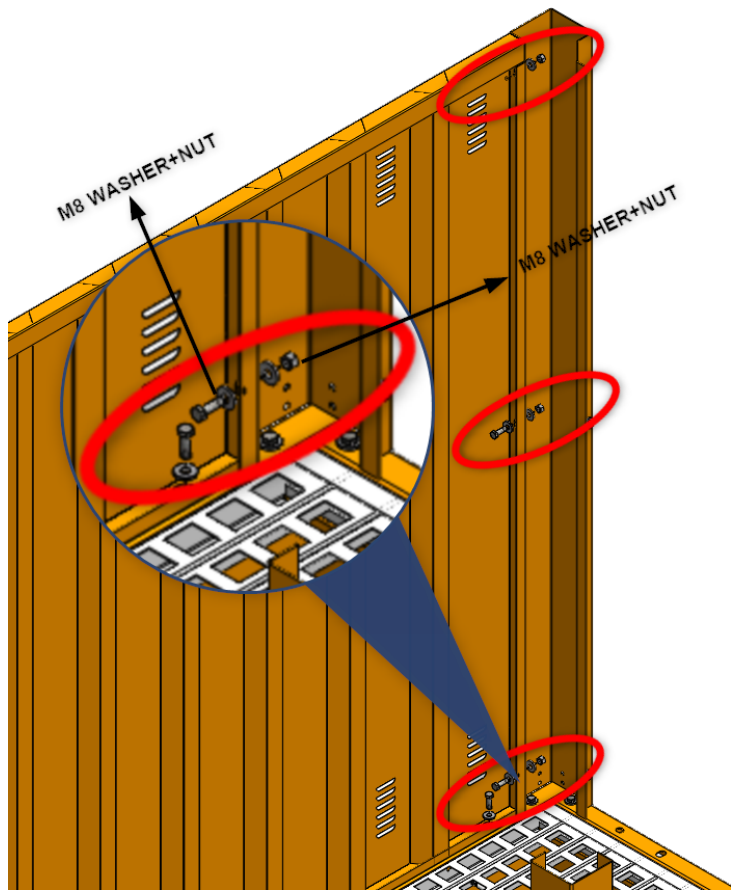
3. Assemble the other 3 corner profiles as described above.



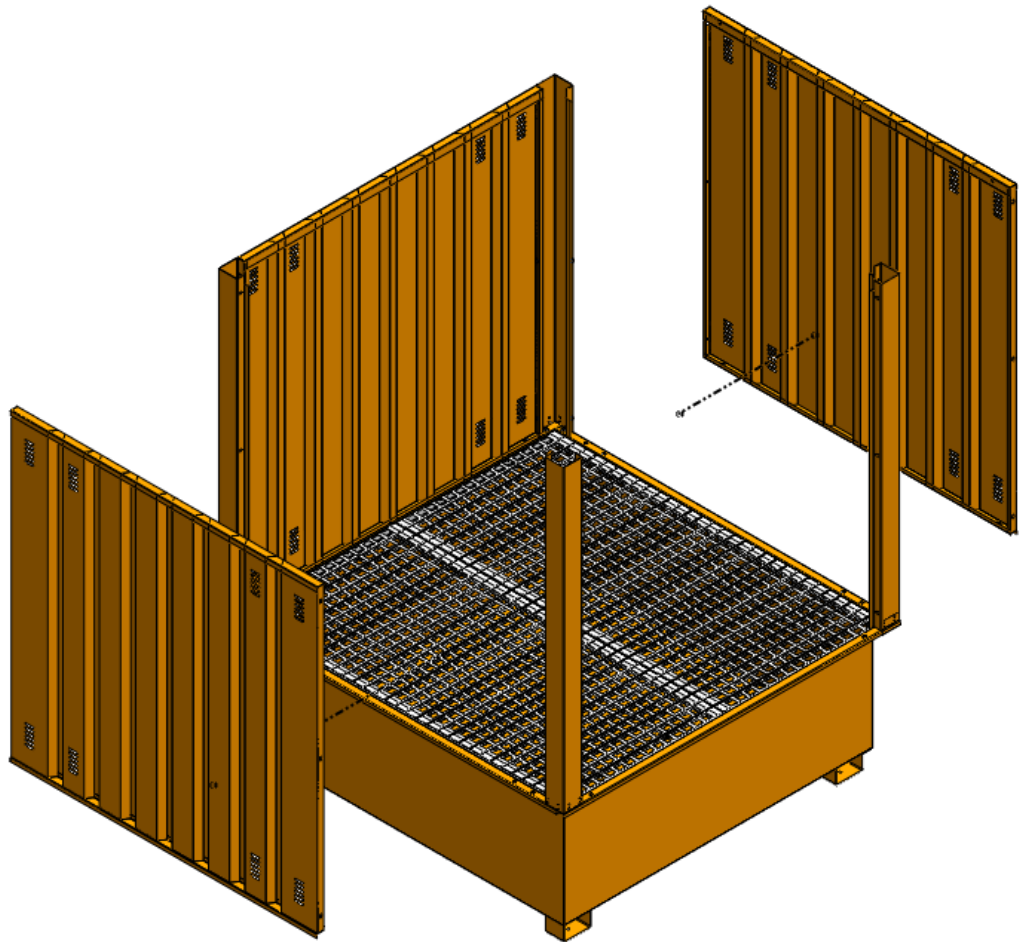
4. Position the short panel to the sump using M8 bolts, and secure it to the corner profile with M8 bolts and nuts.

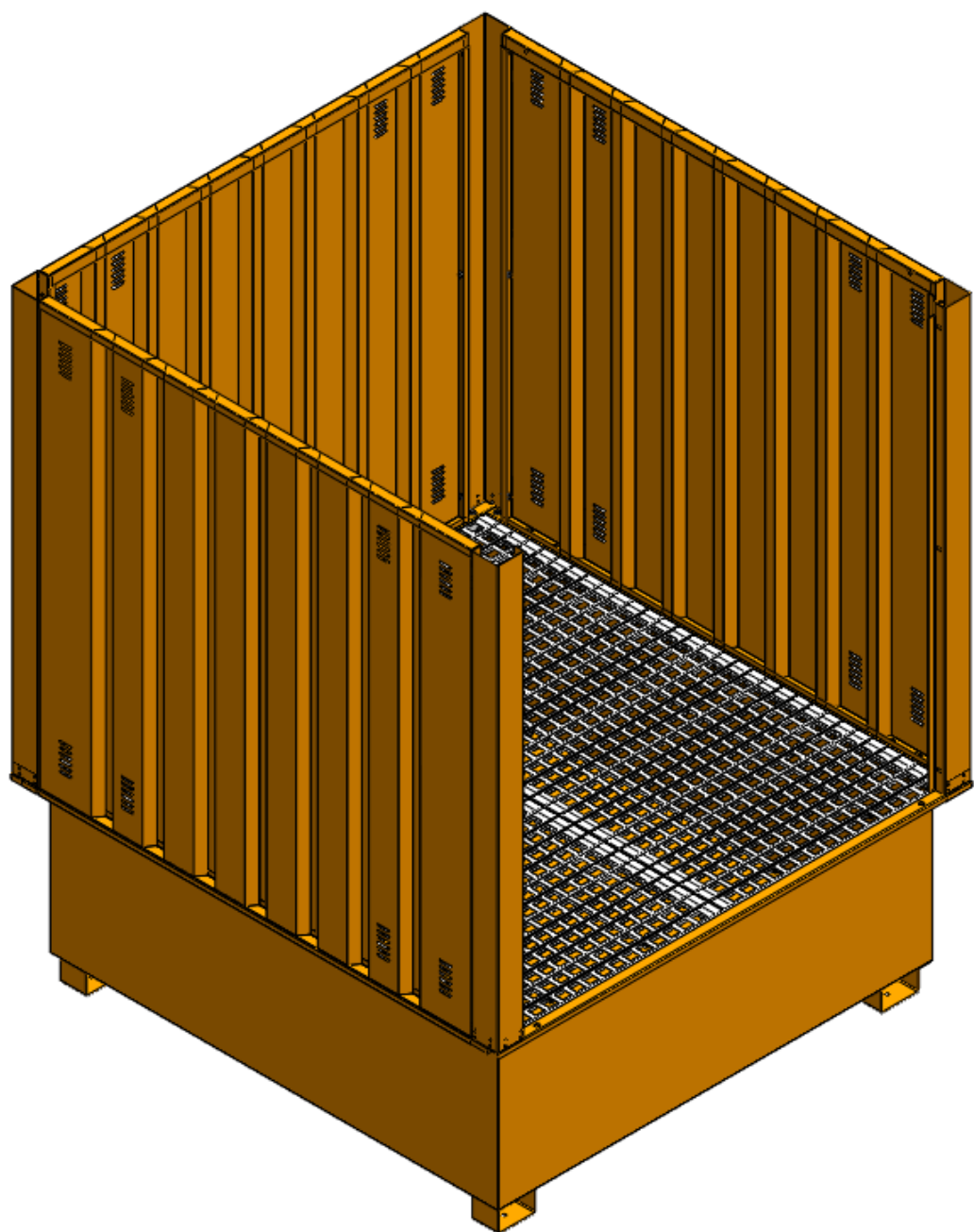




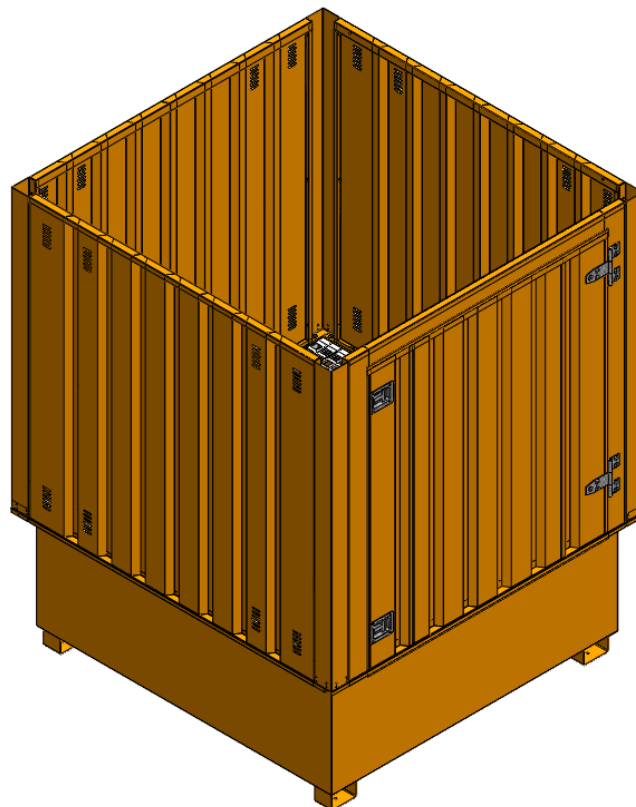
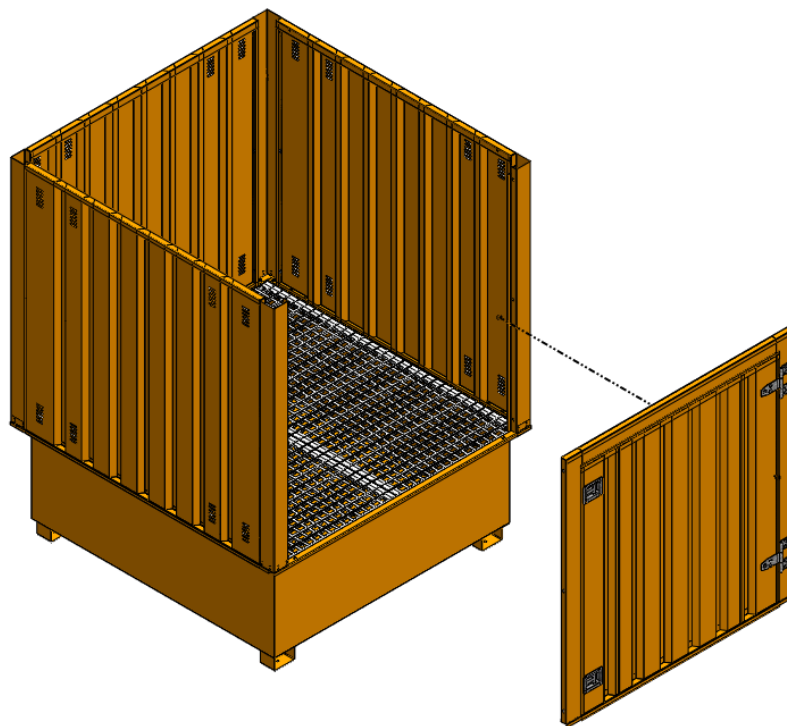


5. Assemble the two long panels as described above for the short panel.

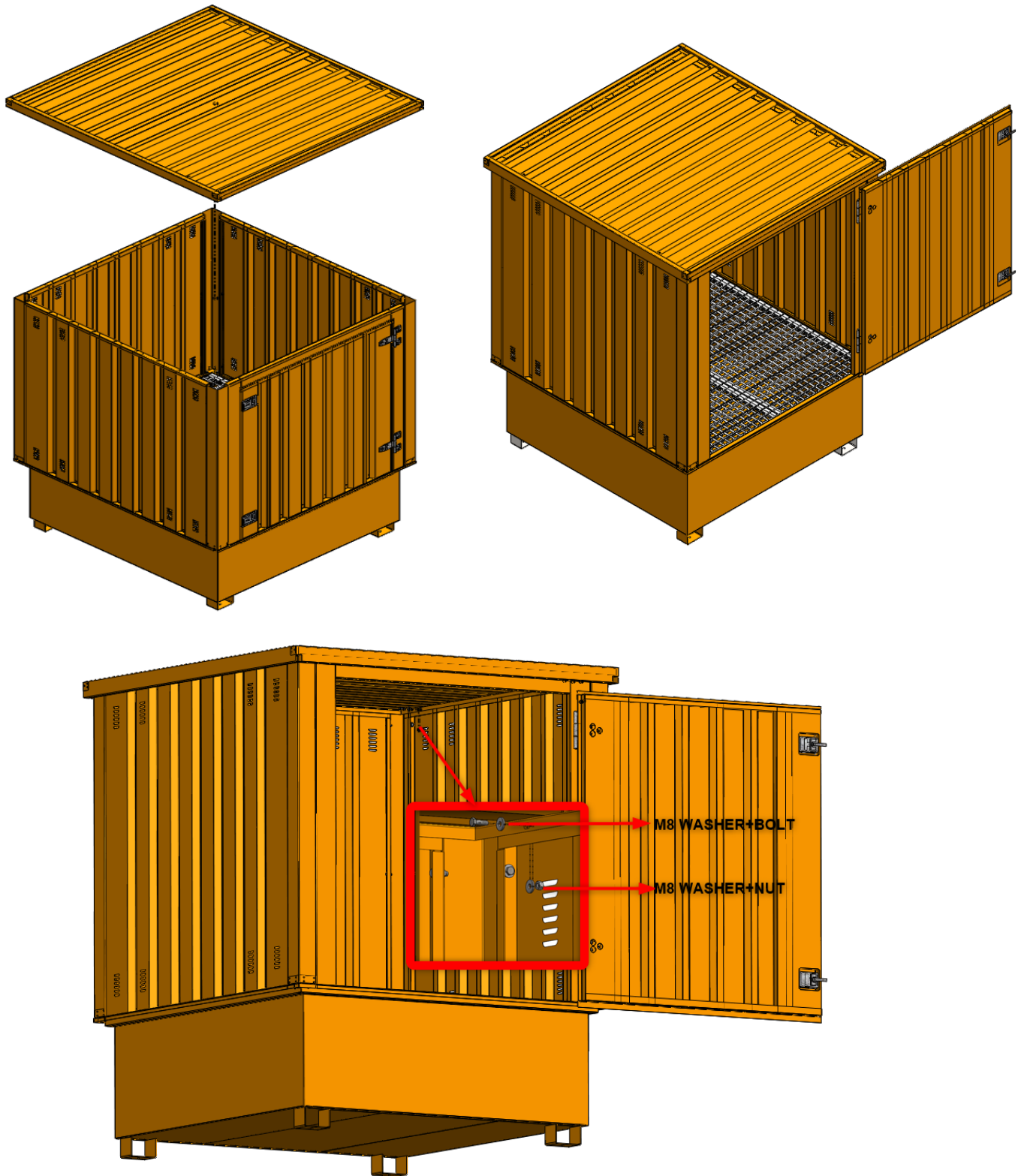




6. Assemble the door panel in the same way.



7. Position the roof connection bolts with the panels.



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